

TECHNICAL DATA

Packaging:

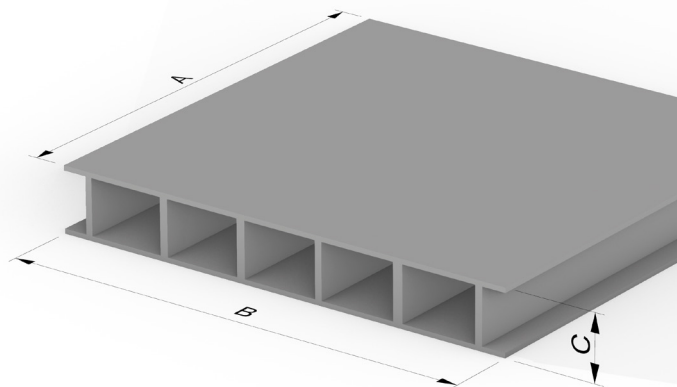
- On wooden pallets, packed with shrinking film, strips and side corner protectors.

Suggested product use:

- Store at room temperature. Polycart sheets can withstand peak temperatures included between -20°C < x < 120°C without damage.
- Working temperature range is included between : -20°C < T°C < +60°C
- Before other processes make sure that all the material reach a temperature higher than 15°C in every part of it.

Thickness [mm]		1,5	2	2,5	3	3,5	4	4,5	5	8	10
Density [g/m ²]	MIN	250	200	340	400	480	600	750	800	1500	1800
	MAX	500	650	800	1000	1300	1400	1500	1500	1800	2200

Dimension	Value [mm]	Tolerance
Sheet thickness C	1,5 - 5	± 0,1 [mm]
	5 - 10	± 0,2 [mm]
Sheet length A (along channels)	300 - 6000	± 1.0 %
Roll length	max 100 000	± 1.0 %
Sheet width B (traverse to channels)	400 - 2600	± 3 [mm]
Difference in length of diagonals	All dimensions	1.0 %



Density tolerance [g/m ²]	± 5 %
Corona treatment (optional)	38 ÷ 56 mN/m ± 4 mN/m (2 sides) durability 6 months from the date of sale provided storing in original packing
UV stability (optional)	standard durability 2 years from the date of sale at the direct exhibition in outdoor conditions for the Polish climatic zone
Printing	on request
Creasing/Bending	on the bending line (machine creasing)
Flame Retardant treatment	The flame retardant treatment gives to the sheet flame retardant properties.